



Dart Aerospace Ltd.
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Canada

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RBEL133M-6201-101-11
Job Sheet 196607



Part No: RBEL133M-6201-101-11

Job Qty: 6 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/17/19

Job Tracking No:

Due Date: 7/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL133M-6201-101 Rev 2 IPP Rev. A 19.05.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	6 pcs	7/12/19	7/12/19	1.00	3.00	SL-154 - 1		<i>[Signature]</i> 19/06/27
110	QC 2	6 pcs	7/12/19	7/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		<i>[Signature]</i> 19/06/27
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



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Container No: S194646



Part: RBEL133M-6201-101-11

Job No: 196607

Serial No/Batch: S194646

Revision: 2

Inspector:

Exp Date:

Instructions:

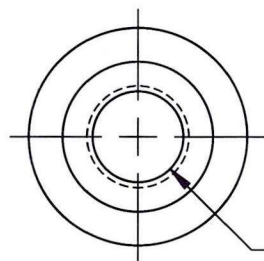
Date: 06/27/19

					QC 2 - 5				
					QC 2 - 71				
					QC 2 - 73				
					QC 2 - 69				
120 QC 8	6 pcs	7/12/19	0.00 0.00		QC 8 - 12				
					QC 8 - 14				
					QC 8 - 17				
					QC 8 - 20				
					QC 8 - 25				
					QC 8 - 3				
					QC 8 - 32				
					QC 8 - 33				
					QC 8 - 35				
					QC 8 - 39				
					QC 8 - 4				
					QC 8 - 44				
					QC 8 - 45				
					QC 8 - 49	arm 17/06/20			
					QC 8 - 58				
					QC 8 - 8				
					QC 8 - 9				
					QC 8 - 68				
					QC 8 - 67				
					QC 8 - 1 (A)				
					QC 8 - 47				
					QC 8 - 40				
					QC 8 - 52				
					QC 8 - 23				
					QC 8 - 57				
130 Packaging 3-1 - Stock - B4B	6 pcs	7/12/19	0.00 0.00		Packaging 3 - 1 - B4B				
					Packaging 3 - 2 - B4B				
					Packaging 3 - 3 - B4B				
					Packaging 3 - 4 - B4B				
					Packaging 3 - 5 - B4B				
140 QC 21 - SA	6 pcs	7/12/19	0.00 0.00		QC 21 - SA - 21	DARA 21 JUL 03 2019			
					QC 21 - SA - 70				
Part Op 100 - 1-Machine as per folio FC <u>861</u> FOLIO REV: <u>AA</u> DWG REV: <u>2</u> 2-Deburr									
Descriptions: 130 - .									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
M304R1.250	304 Round Bar 1.250	.5880 ft (.098 ea)	100-SL-154 - 1	5100769					
				5167685					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-SL-154 - 1	M304R1.250 M303 9x	1	17	0					
Part Specifications									
Specifications could not be found.									

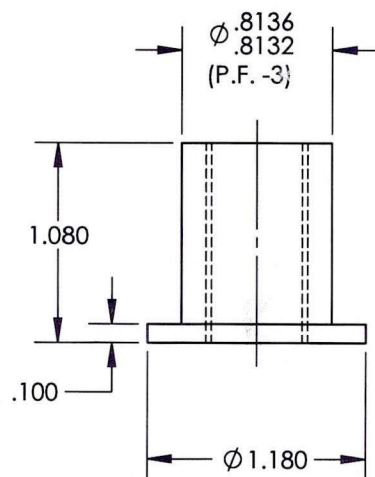
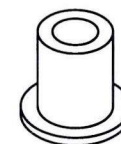
GA135

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0223	-11 CH'D DIM WAS Ø.8136/.8132 IS Ø.8136/.8132 (P.F. -3), CH'D MATERIAL WAS 304 S.S. IS 303/304.	11/15/2016	RJC
				SM



M14X1.5 - 6H THRU ALL



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 196607 MW
1906-17

(-11)

BUSHING

DART AEROSPACE	
TITLE M/R DAMPER TOOL KIT	
DWG NO. RBEL133M-6201-101-11	REV 2
MAT'L 303 / 304	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER
SCALE 1:1	DATE 2/14/2012 SHEET 8 OF 14

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					